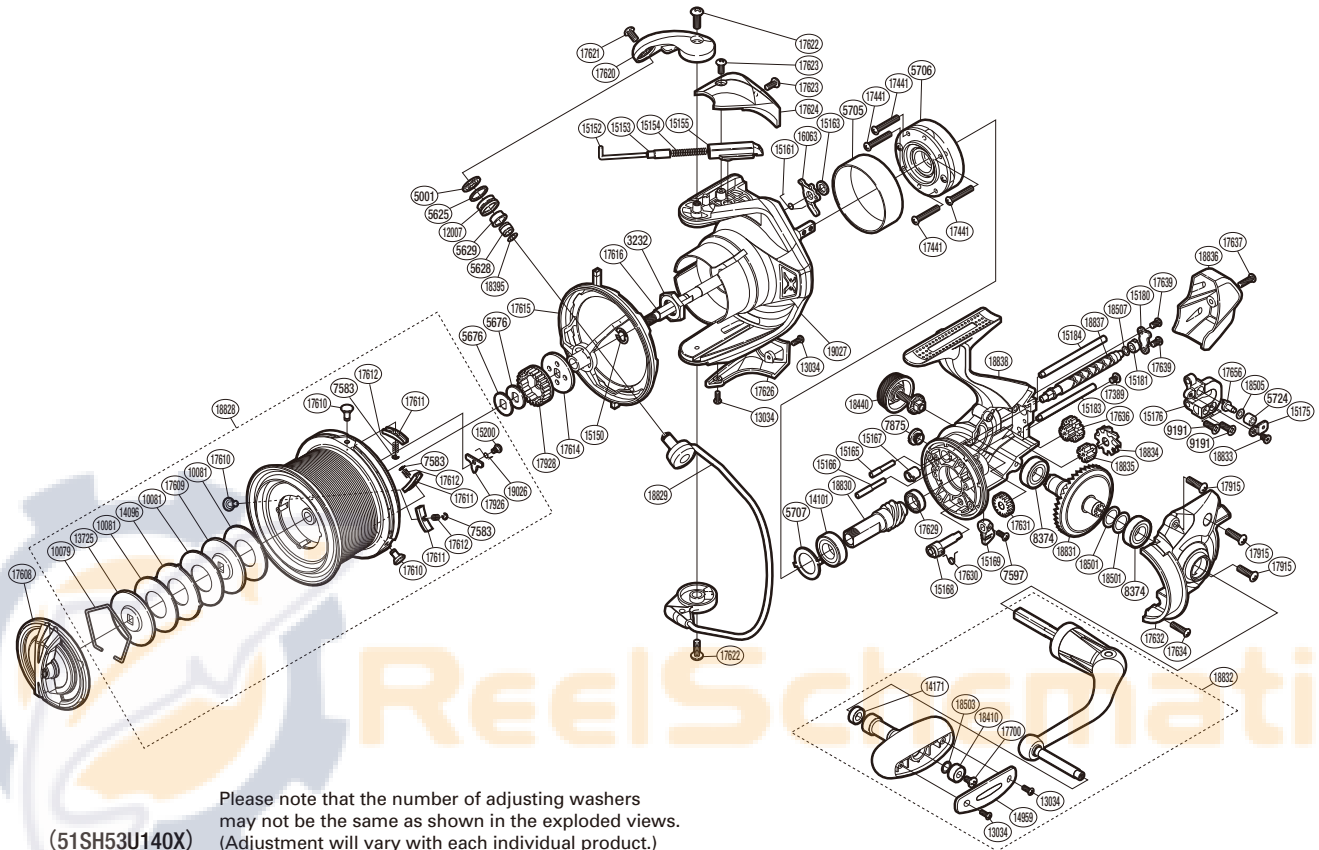


SHIMANO

ULTEGRA S A-RB

ULTSPODXTD



Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)
(51SH53U140X)

Part No.	Description	Part No.	Description	Part No.	Description
RD 3232	Rotor Nut	RD15167	Worm Bushing (Front) ***	RD17637	Screw
RD 5001	Line Roller Washer	RD15168	Anti-Reverse Cam	RD17639	Screw
RD 5625	Line Roller Spacer *	RD15169	Anti-Reverse Lever	RD17656	Oscillating Pawl ***
RD 5628	Line Roller Collar *	RD15175	Oscillating Pawl Cover	RD17700	Screw
RD 5629	Line Roller Bushing *	RD15176	Oscillating Slider	RD17915	Screw
RD 5676	Spool Washer	RD15180	Worm Shaft Retainer	RD17926	Drag Click
RD 5705	Roller Clutch Ring	RD15181	Worm Bushing (Rear) ***	RD17928	Spool Support A
RD 5706	Roller Clutch Assembly	RD15183	Oscillating Guide A	RD18395	Washer *
RD 5707	Bearing Washer	RD15184	Oscillating Guide B	RD18410	Handle Knob Bushing A
RD 5724	Oscillating Slider Bushing ***	RD15200	Screw	RD18440	Handle Screw Cap Assembly
RD 7583	E Lock	RD16063	Bail Trip Lever	RD18501	Washer **/****
RD 7597	Screw	RD17389	Screw	RD18503	Washer
RD 7875	Oil Cap	RD17441	Screw	RD18505	Washer ***
RD 8374	Ball Bearing ****	RD17608	Drag Knob Assembly	RD18507	Washer ***
RD 9191	Screw	RD17609	Key Washer	RD18828	Spool Assembly
RD10079	Drag Washer Retainer	RD17610	Line Clip	RD18829	Bail Assembly
RD10081	Drag Washer	RD17611	Line Clip Holder	RD18830	Pinion Gear **
RD12007	Line Roller *	RD17612	Line Clip Spring	RD18831	Drive Gear **
RD13034	Screw	RD17614	Spool Support B	RD18832	Handle Assembly
RD13725	Key Washer	RD17615	Line Safety Guard Assembly	RD18833	Screw
RD14096	Eared Washer	RD17616	Main Shaft	RD18834	Idle Gear B (Large) **
RD14101	Ball Bearing ****	RD17620	Bail Arm	RD18835	Idle Gear B (Small) **
RD14171	Handle Knob Bushing	RD17621	Screw *	RD18836	Rear Protector
RD14959	Handle Knob I.D. Plate	RD17622	Screw	RD18837	Worm Shaft ***
RD15150	E Lock	RD17623	Screw	RD18838	Body Assembly
RD15152	Bail Spring Guide A	RD17624	Bail Spring Cover	RD19026	Drag Click Spring
RD15153	Bail Spring Guide A Support	RD17626	Bail Hold Support Guard	RD19027	Rotor Assembly
RD15154	Bail Spring	RD17629	Ball Bearing ****		
RD15155	Bail Spring Guide B	RD17630	Anti-Reverse Cam Spring		
RD15161	Lever Spring	RD17631	Idle Gear **	PK 0467	Line Roller Set *
RD15163	Washer	RD17632	Side Cover	PK 0468	Gear Set **
RD15165	Idle Gear B Shaft	RD17634	Screw	PK 0469	Oscillation Set ***
RD15166	Idle Gear C Shaft	RD17636	Idle Gear C **	PK 0470	Bearing Set ****